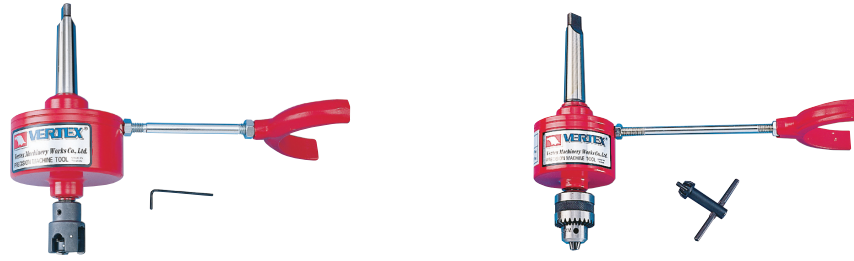


# Reversible Tapping Attachment for Drilling & Milling Machine



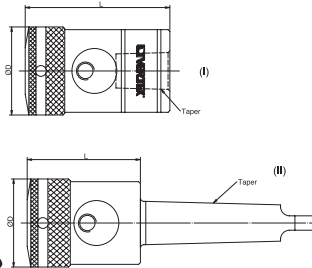
ORDER NO.	TAPPING CAPACITY	SHANK	TO WORK WITH DRILLING MACHINE	WEIGHT (KG)	PACKING mm	SPEED	CODE NO.
K1-1/2	Ø3-8mm	1/2"	DRILLING MACHINE MUST EQUIPPED WITH DRILL CHUCK CAPACITY 13M/M	0.8	90X90X190	1 : 1	3404-001
K1-MT-2	Ø3-8mm	MT-2	DRILLING MACHINE MUST EQUIPPED WITH MT-2 HOLE	1	90X90X240	1 : 1	3404-002
K2-1/2	Ø5-10mm	1/2"	DRILLING MACHINE MUST EQUIPPED WITH DRILL CHUCK CAPACITY 13M/M	1.5	100X100X210	1 : 1	3404-003
K2-MT-2	Ø5-10mm	MT-2	DRILLING MACHINE MUST EQUIPPED WITH MT2 HOLE	1.6	100X100X260	1 : 1	3404-004
K3-MT-3	Ø6-14mm	MT-3	OTHERS LIKE MT-3 SHANK BORING HOLE DRILLING MACHINE N.T. AVAILABLE	3.1	125X125X300	1 : 1	3404-005
K4-MT-3	Ø12-25mm	MT-3	OTHERS LIKE MT-3 SHANK BORING HOLE DRILLING MACHINE N.T. AVAILABLE	5.4	160X160X360	1 : 1	3404-006

K1 TYPE USED CHUCK TO FIX THE TAP

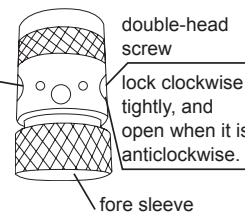
K2, K3, K4 TYPE USED THE SLIDING PLATE OF THE SQUARE SHARP HOLE TO FIX THE TAP.

## Tap Chuck Series

VTA13-1  
JT6



lock anticlockwise tightly, and open when it is clockwise.



- THE DESIGN CAN PREVENT THE TAPS CHUCK FROM LOOSENING AFTER TAPPING.
- SUIT FOR VARIOUS TAPS. LARGE TAPPING CAPACITY. HIGH POWER TORSION.

VTA13-3  
MT2



TAP CHUCK WRENCH



Extra Purchase Welcome.

ORDER NO.	TAPPING CAPABILITY		D	L	Taper	N.W (kg)	CODE NO.	
	mm	inch						
VTA13-1	I		47	70	J6	0.55	3404-000	
VTA13-2	I	M2-M12	W1/8"~W1/2"	47	70	B16	0.76	3404-007
VTA13-3	II		47	58	MT2	0.76	3404-008	
VTA16-1	I		54	80	J3	1	3404-016	
VTA16-2	I		54	80	B18	1	3404-017	
VTA16-3	II	M3-M16	W1/8"~W5/8"	54	63	MT2	0.9	3404-018
VTA16-4	II		54	63	MT3	1.1	3404-019	

## Drill Tapper



Including shank, full set of collets, wrench and case.  
(Used for radial drilling, lathe and tapping machines.  
1 Main body, 6 Tap Collet, 1 Drill Chuck Holder  
Optional in Collets & Tapper Sleeves.)0.6CUFT.

Unit:mm

ORDER NO.	STANDARD ASSEMBLY SPECIFICATION				G.W. kg	MEAS. CFT	CODE NO.
	MAIN BODY 1PC/SET	TAP COLLET 6PCS/SET	TAPER SLEEVE 2PCS/SET	DRILL CHUCK HOLDER 1PC/SET			
VDT-33	MT-3	M8, 10, 12, 14, 16, 18, 20, 22, 24, 27, 30, 33(MM)	33-MT1	33-JT6 With 1/2" Drill Chuck	11.9	0.6	3404-010
	MT-4	1, 1-1/8, 1-1/4(INCH)	33-MT2		12		3404-011
	MT-5	PT1/8, 1/4, 3/8, 1/2, 3/4, 1(INCH)	33-MT3		12.8		3404-012