

INSERTOS DA SÉRIE GY

INSERTOS

Aplicações	Geometria	Referência para Pedido	Estoque				Tamanho do Alojamento	Dimensões(mm)				
			Cermet		Cermet			W3		Re	ar (Máx.)	L2
			VP10RT	VP20RT	MY5015	NX2525		Largura do Canal	Tolerância			
Para torn. de canais / Corte	Quebra-cavaco GU (Para Aço Médio) 	NEW GY2M0200D020N-GU ● ● ● ●	D	2.00	±0.03	0.2	19.7	20.70				
		NEW 0239E020N-GU ● ● ● ●	E	2.39	±0.03	0.2	19.8	20.70				
		NEW 0250E020N-GU ● ● ● ●	E	2.50	±0.03	0.2	19.5	20.70				
		NEW 0300F030N-GU ● ● ● ●	F	3.00	±0.03	0.3	19.3	20.70				
		NEW 0318F030N-GU ● ● ● ●	F	3.18	±0.03	0.3	19.3	20.70				
		0400G030N-GU ● ● ● ●	G	4.00	±0.04	0.3	24.2	25.65				
		0475H040N-GU ● ● ● ●	H	4.75	±0.04	0.4	24.2	25.65				
		0500H040N-GU ● ● ● ●	H	5.00	±0.04	0.4	24.2	25.65				
		0600J040N-GU ● ● ● ●	J	6.00	±0.04	0.4	24.2	25.65				
		0635J040N-GU ● ● ● ●	J	6.35	±0.04	0.4	24.2	25.65				
Para torn. de canais / Corte	Quebra-cavaco GS (Baixos avanços) 	GY2M0200D020N-GS ● ● ● ●	D	2.00	±0.03	0.2	18.7	20.70				
		0239E020N-GS ● ● ● ●	E	2.39	±0.03	0.2	18.5	20.70				
		0250E020N-GS ● ● ● ●	E	2.50	±0.03	0.2	18.5	20.70				
		0300F020N-GS ● ● ● ●	F	3.00	±0.03	0.2	18.5	20.70				
		0318F020N-GS ● ● ● ●	F	3.18	±0.03	0.2	18.5	20.70				
		0400G020N-GS ● ● ● ●	G	4.00	±0.04	0.2	23.9	25.65				
		0475H030N-GS ● ● ● ●	H	4.75	±0.04	0.3	23.9	25.65				
		0500H030N-GS ● ● ● ●	H	5.00	±0.04	0.3	24.0	25.65				
		0600J030N-GS ● ● ● ●	J	6.00	±0.04	0.3	24.1	25.65				
		0635J030N-GS ● ● ● ●	J	6.35	±0.04	0.3	24.1	25.65				
Para torn. de canais / Corte	Quebra-cavaco GM (Médios avanços) 	GY2M0200D020N-GM ● ● ● ●	D	2.00	±0.03	0.2	19.4	20.70				
		0239E020N-GM ● ● ● ●	E	2.39	±0.03	0.2	19.4	20.70				
		0250E020N-GM ● ● ● ●	E	2.50	±0.03	0.2	19.4	20.70				
		0300F030N-GM ● ● ● ●	F	3.00	±0.03	0.3	19.4	20.70				
		0318F030N-GM ● ● ● ●	F	3.18	±0.03	0.3	19.4	20.70				
		0400G030N-GM ● ● ● ●	G	4.00	±0.04	0.3	24.4	25.65				
		0475H040N-GM ● ● ● ●	H	4.75	±0.04	0.4	24.3	25.65				
		0500H040N-GM ● ● ● ●	H	5.00	±0.04	0.4	24.3	25.65				
		0600J040N-GM ● ● ● ●	J	6.00	±0.04	0.4	24.3	25.65				
		0635J040N-GM ● ● ● ●	J	6.35	±0.04	0.4	24.3	25.65				
Para corte	Quebra-cavaco R/L05-GM 	GY2M0200D020R05-GM ● ● ● ●	D	2.00	±0.03	0.2	19.5	20.80				
		0200D020L05-GM ● ● ● ●	D	2.00	±0.03	0.2	19.5	20.80				
		0250E020R05-GM ● ● ● ●	E	2.50	±0.03	0.2	19.5	20.825				
		0250E020L05-GM ● ● ● ●	E	2.50	±0.03	0.2	19.5	20.825				
		0300F030R05-GM ● ● ● ●	F	3.00	±0.03	0.3	19.5	20.85				
		0300F030L05-GM ● ● ● ●	F	3.00	±0.03	0.3	19.5	20.85				
		0400G030R05-GM ● ● ● ●	G	4.00	±0.04	0.3	24.5	25.85				
		0400G030L05-GM ● ● ● ●	G	4.00	±0.04	0.3	24.5	25.85				
		0500H040R05-GM ● ● ● ●	H	5.00	±0.04	0.4	24.5	25.95				
		0500H040L05-GM ● ● ● ●	H	5.00	±0.04	0.4	24.5	25.95				
Para torn. de canais multifuncional	Quebra-cavaco MS (Baixos avanços) 	NEW GY2M0200D020N-MS ● ● ● ●	D	2.00	±0.03	0.2	19.1	20.70				
		NEW 0250E020N-MS ● ● ● ●	E	2.50	±0.03	0.2	19.1	20.70				
		0300F020N-MS ● ● ● ●	F	3.00	±0.03	0.2	19.2	20.70				
		0300F040N-MS ● ● ● ●	F	3.00	±0.03	0.4	18.9	20.70				
		0400G020N-MS ● ● ● ●	G	4.00	±0.04	0.2	24.2	25.65				
		0400G040N-MS ● ● ● ●	G	4.00	±0.04	0.4	23.9	25.65				
		0500H040N-MS ● ● ● ●	H	5.00	±0.04	0.4	23.9	25.65				
		0500H080N-MS ● ● ● ●	H	5.00	±0.04	0.8	23.5	25.65				
		0600J040N-MS ● ● ● ●	J	6.00	±0.04	0.4	23.9	25.65				
		0600J080N-MS ● ● ● ●	J	6.00	±0.04	0.8	23.5	25.65				

● : Estoque mantido.

○ : Estoque mantido. (A ser lançado em 2011)

(Nota: 10 insertos por embalagem) (1 inserto de CBN por embalagem.)

Aplicações	Geometria	Referência para Pedido	Estoque						Tamanho do Alojamento	Dimensões(mm)					
			Cermet		Cermet	S/ Cober.	CBN	W3		Re	ar (Máx.)	L2			
			VP10RT	VP20RT	MY5015	NX2525	RT9010	RT9020					MB8025	Largura do Canal	Tolerância
Para torn. de canais multifuncional	Quebra-cavaco MM (Médios avanços) 	NEW GY2M0200D020N-MM	●	●	●	●				D	2.00	±0.03	0.2	19.1	20.70
		NEW 0250E020N-MM	●	●	●	●				E	2.50	±0.03	0.2	19.1	20.70
		0300F020N-MM	●	●	●	●				F	3.00	±0.03	0.2	19.1	20.70
		0300F040N-MM	●	●	●	●				F	3.00	±0.03	0.4	18.9	20.70
		NEW 0300F080N-MM	●	●	●	●				F	3.00	±0.03	0.8	18.5	20.70
		NEW 0400G020N-MM	●	●	●	●				G	4.00	±0.04	0.2	24.1	25.65
		0400G040N-MM	●	●	●	●				G	4.00	±0.04	0.4	23.9	25.65
		0400G080N-MM	●	●	●	●				G	4.00	±0.04	0.8	23.5	25.65
		0500H040N-MM	●	●	●	●				H	5.00	±0.04	0.4	23.9	25.65
		0500H080N-MM	●	●	●	●				H	5.00	±0.04	0.8	23.5	25.65
0600J040N-MM	●	●	●	●				J	6.00	±0.04	0.4	23.9	25.65		
0600J080N-MM	●	●	●	●				J	6.00	±0.04	0.8	23.5	25.65		
Para cópia	Quebra-cavaco BM 	NEW GY2M0200D100N-BM	●	●	●	●				D	2.00	±0.03	1.00	19.5	20.90
		NEW 0250E125N-BM	●	●	●	●				E	2.50	±0.03	1.25	19.3	20.90
		0300F150N-BM	●	●	●	●				F	3.00	±0.03	1.50	19.0	20.90
		0318F159N-BM	●	●	●	●				F	3.18	±0.03	1.59	18.9	20.90
		0400G200N-BM	●	●	●	●				G	4.00	±0.04	2.00	23.4	25.80
		0475H238N-BM	●	●	●	●				H	4.75	±0.04	2.38	22.9	25.80
		0500H250N-BM	●	●	●	●				H	5.00	±0.04	2.50	22.8	25.80
		0600J300N-BM	●	●	●	●				J	6.00	±0.04	3.00	22.5	25.90
0635J318N-BM	●	●	●	●				J	6.35	±0.04	3.18	22.3	25.90		
Para torn. de canais	Topo plano (CBN) 	GY1G0200D020N-GFGS							●	D	2.00	±0.03	0.2	—	20.70
		0239E020N-GFGS							●	E	2.39	±0.03	0.2	—	20.70
		0250E020N-GFGS							●	E	2.50	±0.03	0.2	—	20.70
		0300F020N-GFGS							●	F	3.00	±0.03	0.2	—	20.70
		0318F020N-GFGS							●	F	3.18	±0.03	0.2	—	20.70
		0400G020N-GFGS							●	G	4.00	±0.03	0.2	—	25.65
		0475H020N-GFGS							●	H	4.75	±0.03	0.2	—	25.65
0500H020N-GFGS							●	H	5.00	±0.03	0.2	—	25.65		
Blank	Tipo 2 arestas NEW 	* GY2B0220D020N				●	●	●		D	2.20	±0.10	0.2	—	21.05
		* 0270E020N				●	●	●		E	2.70	±0.10	0.2	—	21.05
		* 0340F020N				●	●	●		F	3.40	±0.10	0.2	—	21.05
		* 0420G020N				●	●	●		G	4.20	±0.10	0.2	—	26.00
		* 0520H020N				●	●	●		H	5.20	±0.10	0.2	—	26.00
		* 0655J020N				●	●	●		J	6.55	±0.10	0.2	—	26.00
	1 Edge Type NEW 	* GY1B0220D020N				●	●	●		D	2.20	±0.10	0.2	—	21.10
		* 0270E020N				●	●	●		E	2.70	±0.10	0.2	—	21.10
		* 0340F020N				●	●	●		F	3.40	±0.10	0.2	—	21.00
		* 0420G020N				●	●	●		G	4.20	±0.10	0.2	—	25.90
		* 0520H020N				●	●	●		H	5.20	±0.10	0.2	—	25.90
		* 0655J020N				●	●	●		J	6.55	±0.10	0.2	—	25.90

* Blanks para perfilamento.

CANAL